

INSERT COMPATIBLE WITH

SETI

Printing guide

Production release, 21 October 2026. Revised parts unprinted.

1

Print project

Settings and colours



2

Plates

13 plates



3

Quick reference

All plates



Physical validation

Physical fit and handling remain tied to the exact tested parts.

PRINT PROJECT

Start with the saved print project

HOW TO START

- 1** Open the saved 3MF
Open it as a project so the saved plate layout and settings stay together.
- 2** Match the colours
Keep the saved colour-slot order. The insert palette is shown below.
- 3** Work through the plates
Use the saved plate names on the next pages. Keep the recorded object arrangements.

PRINT PROJECT

- seti-all-plates.3mf



Match the saved settings

Printer

Bambu Lab P1S

Layer height (mm)

0.2

Walls

2

Top layers

5

Bottom layers

3

Infill

5%

Infill pattern

gyroid

Supports

Off

COLOURS



Sky Blue
Field



Terracotta
Signal

ESTIMATE

● 611.8 g · 15.36 hours

Sum of the accepted slice reports for the exact printed projects; not re-sliced.

PLATES

Your print plates

1

PLATE

- 01 Lids - card-tray, token-bank, oumuamua, solo-card, player
- Print order by layer

2

PLATE

- 02 Lids - 3 player, mascamites, anomalies
- Print order by layer

3

PLATE

- 03 Lids - centaurians, exertians
- Print order by layer

4

PLATE

- 04 Bodies - 4 player
- Print order by layer

5

PLATE

- 05 Bodies - mascamites, anomalies, centaurians
- Print order by layer

6

PLATE

- 06 Bodies - card-tray, token-bank
- Print order by layer

Your print plates

7

PLATE

- 07 Bodies - exertians
- Print order by layer

8

PLATE

- 08 Bodies - oumuamua
- Print order by layer

9

PLATE

- 09 Bodies - solo-card
- Print order by layer

10

PLATE

- 10 Parts - 3 Tech cassette
- Print order by layer

11

PLATE

- 11 Parts - lower-solo-objectives, lower-board-cradle
- Print order by layer

12

PLATE

- 12 Parts - upper-right-tile-pocket, upper-left-board-pocket
- Print order by layer

Your print plates

13

PLATE

- 13 Parts - solar-disk-locator
- Print order
by layer

QUICK REFERENCE

All plates

PLATES

- 1 01 Lids - card-tray, token-bank, oumuamua, solo-card, player
by layer
- 2 02 Lids - 3 player, mascamites, anomalies
by layer
- 3 03 Lids - centaurians, exertians
by layer
- 4 04 Bodies - 4 player
by layer
- 5 05 Bodies - mascamites, anomalies, centaurians
by layer
- 6 06 Bodies - card-tray, token-bank
by layer
- 7 07 Bodies - exertians
by layer
- 8 08 Bodies - oumuamua
by layer
- 9 09 Bodies - solo-card
by layer
- 10 10 Parts - 3 Tech cassette
by layer
- 11 11 Parts - lower-solo-objectives, lower-board-cradle
by layer
- 12 12 Parts - upper-right-tile-pocket, upper-left-board-pocket
by layer
- 13 13 Parts - solar-disk-locator
by layer